



480 E. Easy St. Unit #4
Simi Valley, Ca.
93065

***Instruction Guide:
2014+ Infiniti Q50
"Cat Back Exhaust"***

*Technical support:
(805) 522-3278
Monday- Friday 9a.m.- 3 p.m. PST*



INSTALLATION ACCESSORIES INCLUDED:

- 4- 2.5" ACCUSEAL CLAMPS
- 2- 2 BOLT GASKETS
- 1- FI SPREADER
- 2- M8-1 FLANGE BOLTS
- 2- M8-1 FLANGE NUTS
- 2- WASHERS
- 1- PIECE OF HEAT WRAP
- 3- ZIP TIES

Using a lift for install is recommended but not required.

- 1) Remove the center cross brace and cat back exhaust system.
- 2) Install the supplied heat wrap and 3 zip ties over the EVAP line, as shown in image 1. The EVAP line is located in the rear of the car, directly in front of the passenger exhaust tip.



NOTE: For the next step, you will need the lead tubes & 2x 2 bolt gaskets. These are the 2 tubes with 2 bolt flanges.

- 3) Install both lead tubes to the back of the OEM catalytic converters. The tube with (1 dot) on the driver side (image 2), and the lead tube with (2 dots) on the passenger side (image 3). Note: Do not tighten all the way down, leaving some adjustability with the rotation. You will tighten down in a later step.



NOTE: Install 1 Accuseal clamp over the back of each lead tube before proceeding to the next step.

4) Install the center x pipe over the back of both lead tubes. Slide it all the way on until both lead tubes bottom out inside of the slip fit of the front of the x pipe. Now slide the rubber hanger supports over the rear metal hangers, located towards the rear of the x pipe. Note: The metal hangers when properly installed will sit flush at the outer edge of the rubber hanger supports.

5) Tighten both lead tubes to the OEM catalytic converters.

6) Slide the 2 previously installed Accuseal clamps over the connection points on the front of the x pipe. Rotate the clamps in the orientation desired and tighten them each a little at a time, alternating back and forth until they are tight and there is no more adjustability in the x pipe. When properly installed, the back of the x pipe should appear centered in the tunnel as shown in image 4 and level to the earth as shown in image 5. If you have not achieved what is shown, loosen everything up and start over.



7) Reinstall the center cross brace. When installed properly, the bottom of the x pipe should have clearance between the cross brace. *To gain extra clearance, you can shim the cross down up to 1/4". Washer shims and longer hardware are not included.*

NOTE: Install 1 Accuseal clamp over the back of each side of the x pipe before proceeding to the next step.

8) Install the rear mufflers on to the back of the x pipe and into the rubber hanger support above the mufflers. Note: Slide each side all the way on until the back of the x pipe is bottomed out inside of the slip fit connection point.

NOTE: There is a lot of adjustability within the rear muffler section of this exhaust system. Overall tip depth is achieved by how far the muffler tubes are pushed over the x pipe.

9) (Driver side) Slide the previously installed Accuseal clamp over the connection point on the front of the muffler tube. Rotate the clamp in the orientation you desire. (2 man job) Hold the muffler level and rotate until the tip is centered in the cutout. While you are holding the muffler in place, have the second person tighten the Accuseal clamp. Note: Leave a little adjustability, so

you can fine tune the tip depth and muffler rotation. When properly installed, the spreader tab should look level. **Repeat step 9 for the passenger side.**

NOTE: Fine tune the tip depth. Make sure both tips look even to each other before final tightening of the clamps.

10) Tighten both clamps until the mufflers no longer have adjustability. When properly installed the spreader tabs will look level and even to one another.

11) Install the FI spreader into the muffler tube spreader tabs. Proper installation of the spreader is on the rear side of the tabs towards the back of the car. Use the supplied M8 hardware but leave loose enough for some adjustability.

NOTE: The spreader allows you to fine tune the centering of each tip in the cutout. (2 person job) Press on each tip and hold in place in the center of the cutout, or your desired look. While holding in place, have the second person tighten the spreader. Note: The spreader has adjustability left to right, clockwise and counterclockwise. As you tighten, make sure the spreader visually appears centered and level.

When properly installed, your Q50 FI CBE should look the same as it does in image 6. If anything is not level, or close to what it shouldn't be, or not fitting properly, loosen every connection point and adjust the system accordingly.



Congratulations! You have successfully completed the Infiniti Q50 Fast Intentions Cat Back Exhaust system installation.